

## Data Sheet



### Description

1W Power LED Light Source is a high performance energy efficient device which can handle high thermal and high driving current. The exposed pad design has excellent heat transfer from the package to the motherboard.

The Warm White Power LED is available in various color temperature ranging from 2600K to 4000K. The product has high Color Rendering Index (CRI) which provides excellent color perception and visual clarity.

The low profile package design is suitable for a wide variety of applications especially where height is a constraint.

The package is compatible with reflow soldering process. This will give more freedom and flexibility to the light source designer.

### Features

- Available in Green, Blue, Cool White and Warm White color
- Energy efficient
- Exposed pad for excellent heat transfer
- Suitable for reflow soldering process
- High current operation
- Long operation life
- Wide viewing angle
- Silicone encapsulation
- ESD of 16kV
- MSL 2A

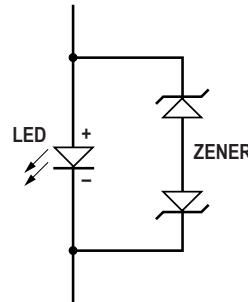
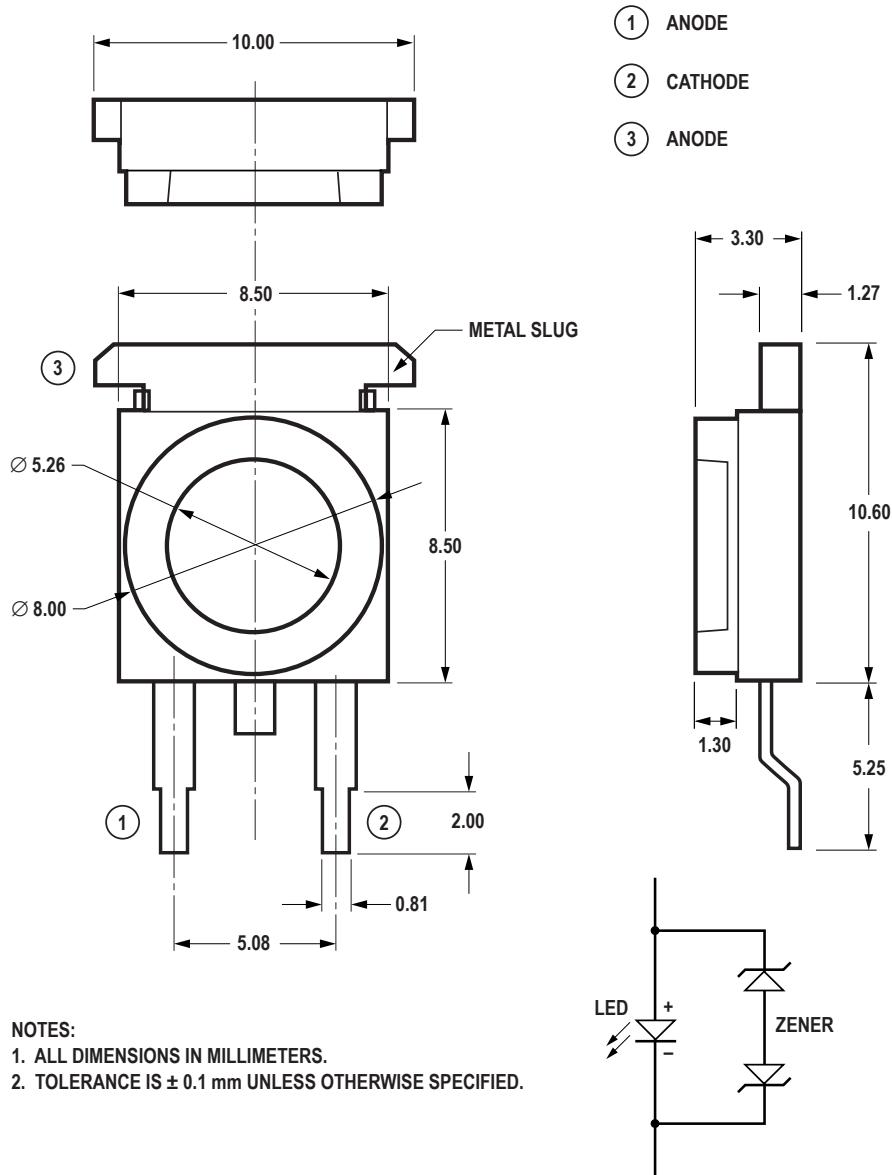
### Specifications

- InGaN technology
- 3.6 V, 350 mA (typical)
- 120 viewing angle

### Applications

- Portable (flash light, bicycle head light)
- Reading light
- Architectural lighting
- Garden lighting
- Decorative lighting

## Package Dimensions



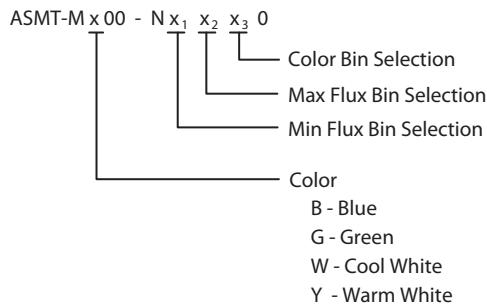
## Device Selection Guide at Junction Temperature $T_j = 25^\circ\text{C}$

Color	Part Number	Luminous Flux, $\phi_v^{[1,2]}$ (lm)			Test Current (mA)	Dice Technology
		Min.	Typ.	Max.		
Green	ASMT-MG00	25.5	40.0	73.0	350	InGaN
Blue	ASMT-MB00	5.5	10.0	19.5	350	InGaN
Cool White	ASMT-MW00	43.0	60.0	73.0	350	InGaN
Warm White	ASMT-MY00	43.0	50.0	73.0	350	InGaN

### Notes

1.  $\phi_v$  is the total luminous flux output as measured with an integrating sphere at 25 ms mono pulse condition.
2. Flux tolerance is  $\pm 10\%$ .

## Part Numbering System



## Absolute Maximum Ratings ( $T_A = 25^\circ\text{C}$ )

Parameter	ASMT-Mx00	Units
DC Forward Current <sup>[1]</sup>	350	mA
Peak Pulsing Current <sup>[2]</sup>	500	mA
Power Dissipation	1400	mW
LED Junction Temperature	110	°C
Operating Ambient Temperature Range	-40 to +85	°C
Storage Temperature Range	-40 to +100	°C
Soldering Temperature	Refer to Figure 8	

Notes:

1. DC forward current – derate linearly based on Figure 5.
2. Pulse condition duty factor = 10%, Frequency = 1 kHz.

## Optical Characteristics ( $T_A = 25^\circ\text{C}$ )

Part Number	Color	Peak Wavelength $\lambda_{\text{PEAK}}$ (nm) Typ.	Dominant Wavelength $\lambda_d$ <sup>[1]</sup> (nm) Typ.	Viewing Angle $2\theta_{1/2}$ <sup>[2]</sup> (Degrees) Typ.	Luminous Efficiency (lm/W) Typ.
ASMT- MG00	Green	519	525	120	32
ASMT- MB00	Blue	460	467	120	8

Part Number	Color	Correlated Color Temperature, CCT (Kelvin)		Viewing Angle $2\theta_{1/2}$ <sup>[2]</sup> (Degrees) Typ.	Luminous Efficiency (lm/W) Typ.
		Min.	Max.		
ASMT-MW00	Cool White	4000	10000	110	48
ASMT-MY00	Warm White	2600	4000	110	40

Notes:

1. The dominant wavelength,  $\lambda_d$ , is derived from the CIE Chromaticity Diagram and represents the color of the device.
2.  $\theta_{1/2}$  is the off-axis angle where the luminous intensity is 1/2 the peak intensity.

## Electrical Characteristic ( $T_A = 25^\circ\text{C}$ )

Dice Type	Forward Voltage $V_F$ (Volts) @ $I_F = 350\text{mA}$		Reverse Voltage $V_R$ (Volts)		Thermal Resistance $R\theta_{J-ms}$ ( $^\circ\text{C}/\text{W}$ ) <sup>[1]</sup>
	Typ.	Max.	Max.	Typ.	
InGaN	3.6	4.0	5	10	

Notes:

1.  $R\theta_{J-ms}$  is Thermal Resistance from LED junction to metal slug.

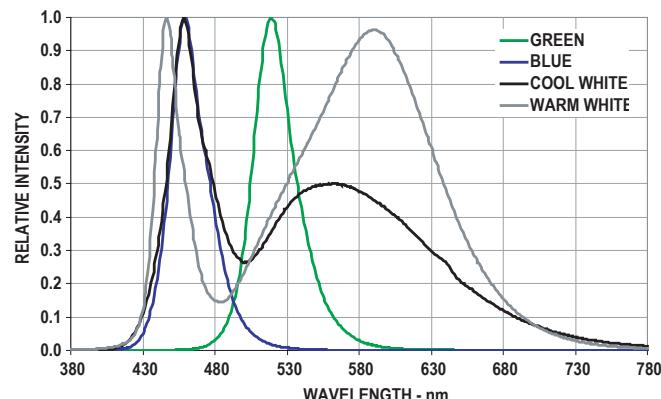


Figure 1. Relative intensity vs. wavelength

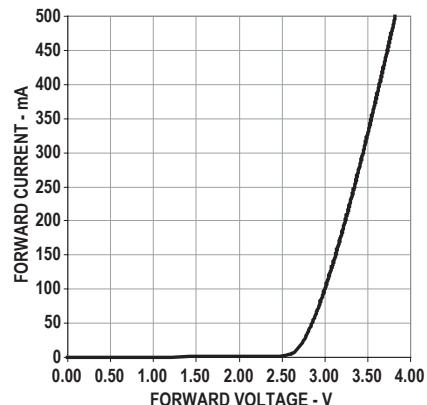


Figure 2. Forward current vs. forward voltage

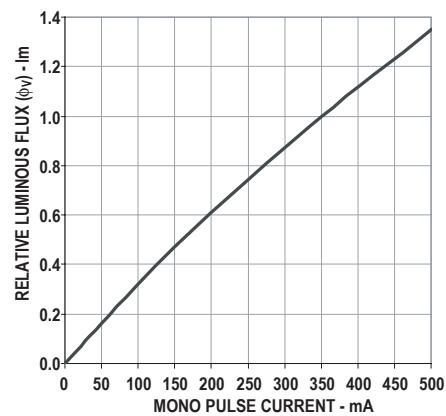


Figure 3. Relative luminous flux vs. mono pulse current

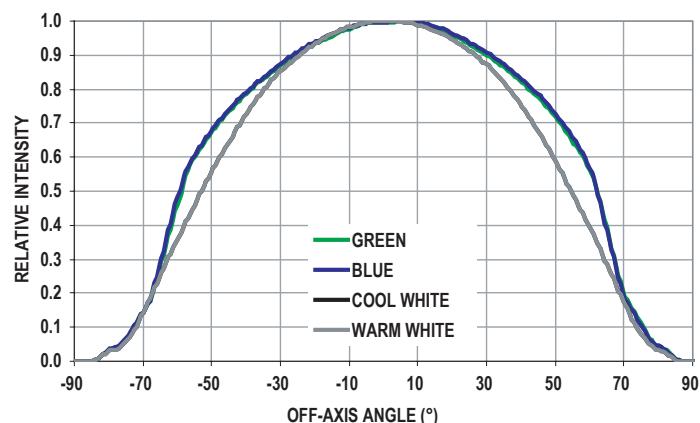


Figure 4. Radiation pattern

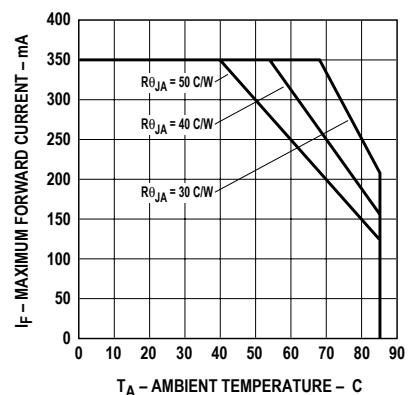


Figure 5. Maximum forward current vs. ambient temperature  
Derated based on  $T_{MAX} = 110^\circ\text{C}$ ,  $R\theta_{JA} = 30^\circ\text{C}/\text{W}$ ,  $40^\circ\text{C}/\text{W}$  and  $50^\circ\text{C}/\text{W}$

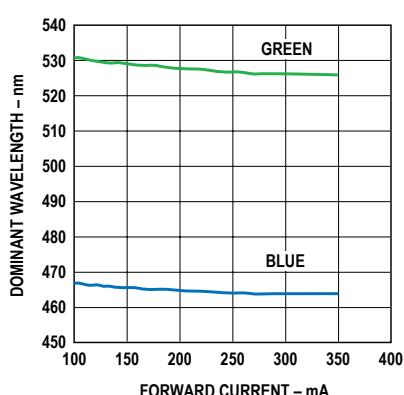


Figure 6. Dominant wavelength vs. forward current – InGaN devices

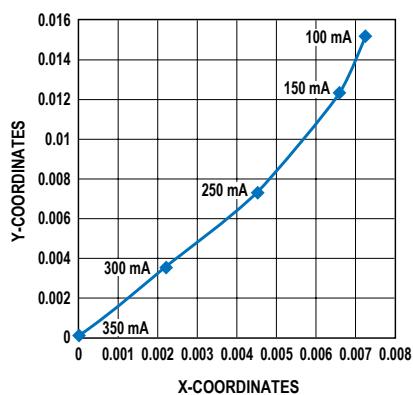


Figure 7. Chromaticity shift vs. current

\*Note: (x,y) values @ 350 mA reference to (0,0)

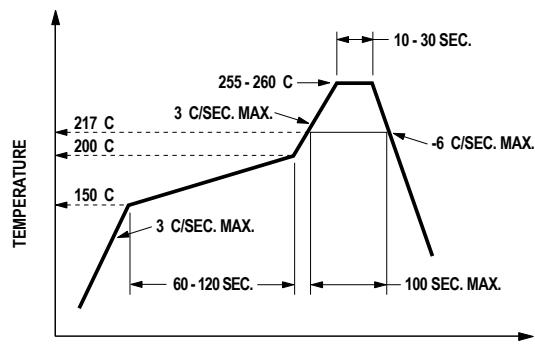


Figure 8. Recommended reflow soldering profile

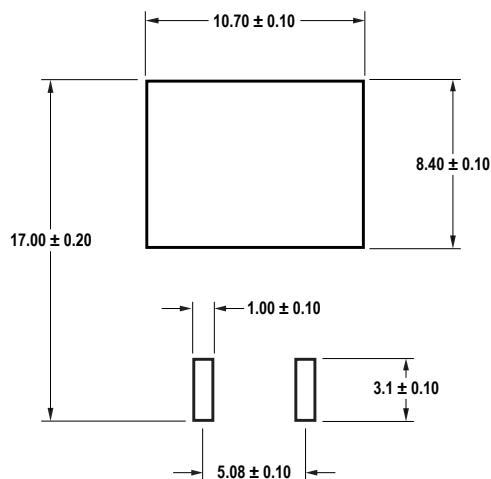


Figure 9. Recommended soldering land pattern

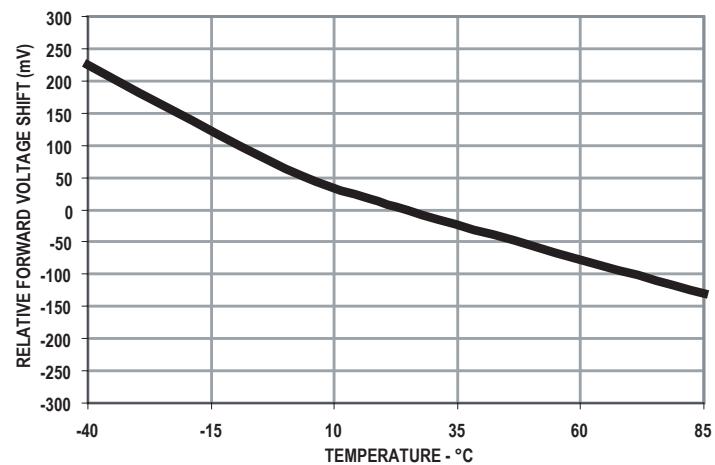


Figure 10. Temperature vs. relative forward voltage shift

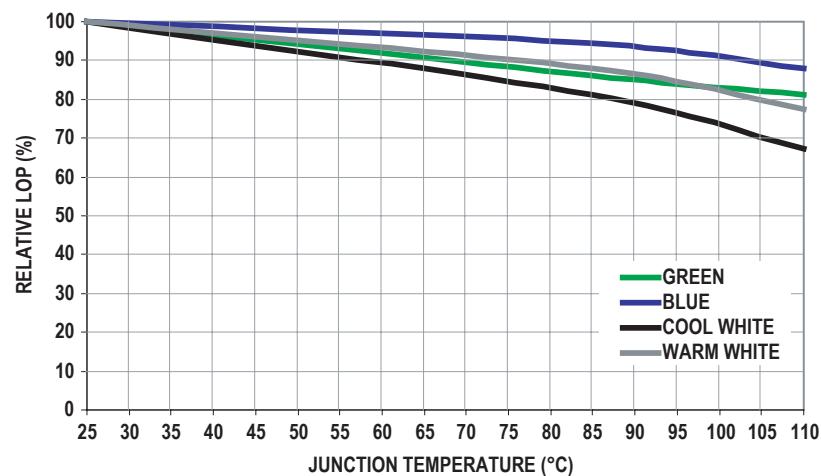


Figure 11. Relative LOP vs. junction temperature

### Flux Bin Limit (for reference only) [x<sub>1</sub>, x<sub>2</sub>]

Bin	Flux (lm) at 350 mA	
	Min.	Max.
A	5.5	7.0
B	7.0	9.0
C	9.0	11.5
D	11.5	15.0
E	15.0	19.5
F	19.5	25.5
G	25.5	33.0
H	33.0	43.0
J	43.0	56.0
K	56.0	73.0

Tolerance for each bin limits is ±10 %

### Color Bin Limits

Blue	Min. (nm)	Max. (nm)
A	460.0	465.0
B	465.0	470.0
C	470.0	475.0
D	475.0	480.0

Green	Min. (nm)	Max. (nm)
A	515.0	520.0
B	520.0	525.0
C	525.0	530.0
D	530.0	535.0

Tolerance = ±1 nm

### Color Bin Selections [X<sub>3</sub>]

Individual reel will contain parts from one full bin only

#### Cool White

0	Full Distribution
A	A only
B	B only
C	C only
D	D only
E	E only
F	F only
G	G only
H	H only
Z	A and B only
Y	B and C only
W	C and D only
V	D and E only
U	E and F only
T	F and G only
S	G and H only
Q	A, B and C only
P	B, C and D only
N	C, D and E only
M	D, E and F only
L	E, F and G only
K	F, G and H only
J	Special Color Bin
1	A, B, C and D only
2	E, F, G and H only
3	B, C, D and E only
4	C, D, E and F only
5	A, B, C, D and E only
6	B, C, D, E, and F only

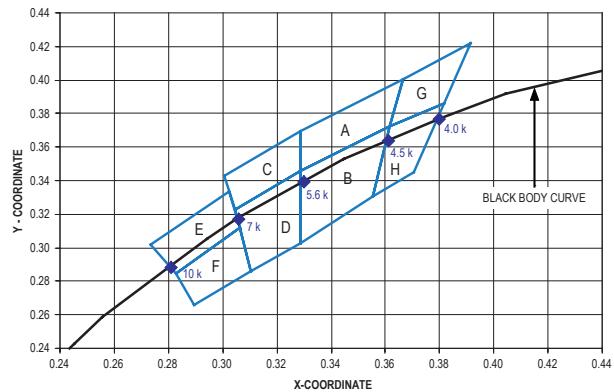
#### Warm White

0	Full Distribution
A	A only
B	B only
C	C only
D	D only
E	E only
F	F only
Z	A and B only
Y	B and C only
W	C and D only
V	D and E only
U	E and F only
Q	A, B and C only
P	B, C and D only
N	C, D and E only
M	D, E and F only
J	Special Color Bin
1	A, B, C and D only
2	E, F, G and H only
3	B, C, D and E only
4	C, D, E and F only
5	A, B, C, D and E only
6	B, C, D, E, and F only

## Primary Color Binning

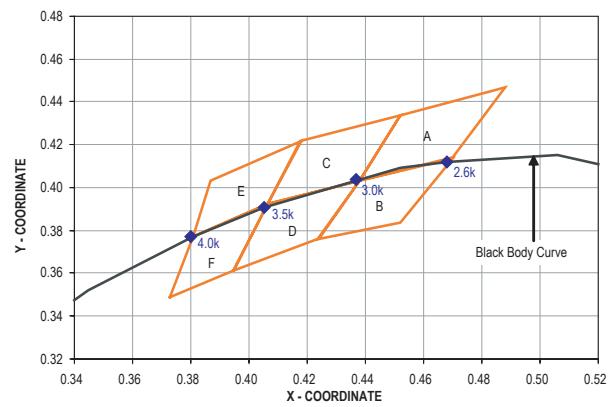
Cool White	Color Limits (Chromaticity Coordinates)				
Bin A	X	0.367	0.362	0.329	0.329
	Y	0.400	0.372	0.345	0.369
Bin B	X	0.362	0.356	0.329	0.329
	Y	0.372	0.330	0.302	0.345
Bin C	X	0.329	0.329	0.305	0.301
	Y	0.369	0.345	0.322	0.342
Bin D	X	0.329	0.329	0.311	0.305
	Y	0.345	0.302	0.285	0.322
Bin E	X	0.303	0.307	0.283	0.274
	Y	0.333	0.311	0.284	0.301
Bin F	X	0.307	0.311	0.290	0.283
	Y	0.311	0.285	0.265	0.284
Bin G	X	0.388	0.379	0.362	0.367
	Y	0.417	0.383	0.372	0.400
Bin H	X	0.379	0.369	0.356	0.362
	Y	0.383	0.343	0.330	0.372

Tolerances  $\pm 0.01$



Warm White	Color Limits (Chromaticity Coordinates)				
Bin A	X	0.452	0.488	0.470	0.438
	Y	0.434	0.447	0.414	0.403
Bin B	X	0.438	0.470	0.452	0.424
	Y	0.403	0.414	0.384	0.376
Bin C	X	0.407	0.418	0.452	0.438
	Y	0.393	0.422	0.434	0.403
Bin D	X	0.395	0.407	0.438	0.424
	Y	0.362	0.393	0.403	0.376
Bin E	X	0.381	0.387	0.418	0.407
	Y	0.377	0.404	0.422	0.393
Bin F	X	0.373	0.381	0.407	0.395
	Y	0.349	0.377	0.393	0.362

Tolerances  $\pm 0.01$



## Sub-Color Binning

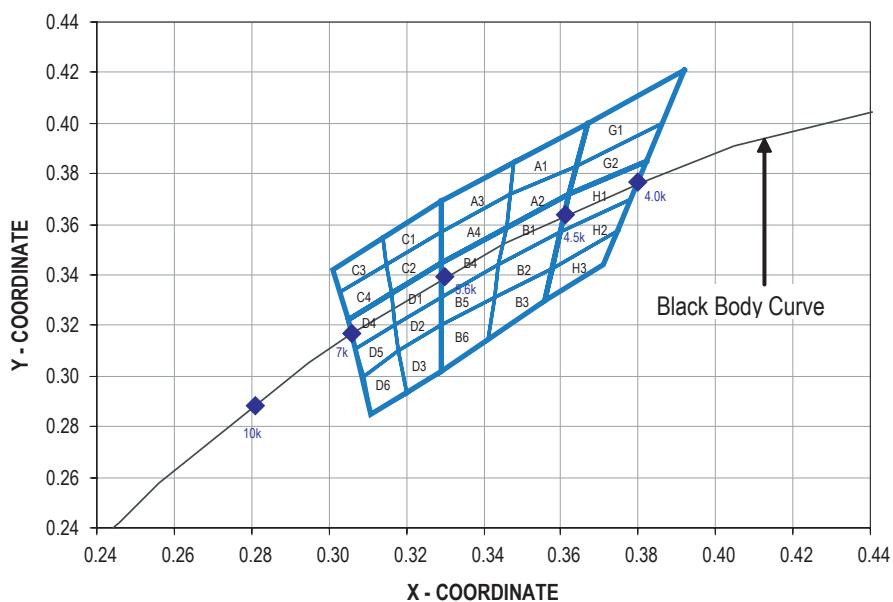
(Only Applicable for Color Bin A to Bin D and Bin G to Bin H)

### Color Limits

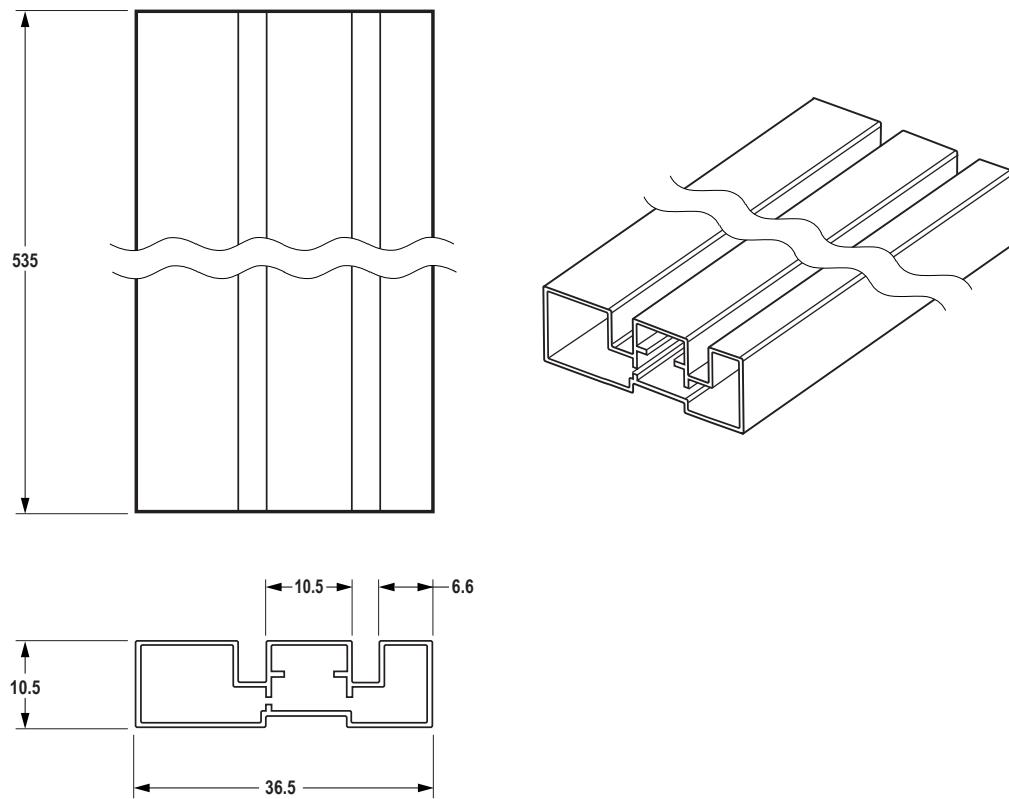
Cool White	(Chromaticity Coordinates)				
Bin A1	X	0.364	0.367	0.348	0.347
	Y	0.383	0.400	0.385	0.372
Bin A2	X	0.364	0.362	0.346	0.347
	Y	0.383	0.372	0.359	0.372
Bin A3	X	0.329	0.329	0.348	0.347
	Y	0.357	0.369	0.385	0.372
Bin A4	X	0.329	0.329	0.347	0.346
	Y	0.345	0.357	0.372	0.359
Bin B1	X	0.362	0.360	0.344	0.346
	Y	0.372	0.357	0.344	0.359
Bin B2	X	0.360	0.358	0.343	0.344
	Y	0.357	0.343	0.331	0.344
Bin B3	X	0.358	0.356	0.341	0.343
	Y	0.343	0.330	0.314	0.331
Bin B4	X	0.329	0.329	0.346	0.344
	Y	0.331	0.345	0.359	0.344
Bin B5	X	0.329	0.344	0.343	0.329
	Y	0.331	0.344	0.331	0.320
Bin B6	X	0.343	0.341	0.329	0.329
	Y	0.331	0.314	0.302	0.320
Bin C1	X	0.329	0.329	0.315	0.314
	Y	0.369	0.357	0.344	0.355
Bin C2	X	0.329	0.329	0.316	0.315
	Y	0.357	0.345	0.333	0.344
Bin C3	X	0.314	0.315	0.303	0.301
	Y	0.355	0.344	0.333	0.342
Bin C4	X	0.315	0.316	0.305	0.303
	Y	0.344	0.333	0.322	0.333

Cool White	(Chromaticity Coordinates)				
Bin D1	X	0.329	0.329	0.317	0.316
	Y	0.345	0.331	0.320	0.333
Bin D2	X	0.329	0.329	0.318	0.317
	Y	0.331	0.320	0.310	0.320
Bin D3	X	0.329	0.329	0.320	0.318
	Y	0.320	0.302	0.293	0.310
Bin D4	X	0.316	0.317	0.307	0.305
	Y	0.333	0.320	0.311	0.322
Bin D5	X	0.317	0.318	0.309	0.307
	Y	0.320	0.310	0.300	0.311
Bin D6	X	0.318	0.320	0.311	0.309
	Y	0.310	0.293	0.285	0.300
Bin G1	X	0.392	0.386	0.364	0.367
	Y	0.421	0.400	0.383	0.400
Bin G2	X	0.386	0.382	0.362	0.364
	Y	0.400	0.385	0.372	0.383
Bin H1	X	0.382	0.378	0.360	0.362
	Y	0.385	0.370	0.357	0.372
Bin H2	X	0.378	0.375	0.358	0.360
	Y	0.370	0.358	0.343	0.357
Bin H3	X	0.375	0.371	0.356	0.358
	Y	0.358	0.344	0.330	0.343

Tolerances ±0.01



## Package Tube Dimensions



### Handling Precaution

The encapsulation material of the product is made of silicone for better reliability of the product. As silicone is a soft material, please do not press on the silicone or poke a sharp object onto the silicone. These might damage the product and cause premature failure. During assembly or handling, the unit should be held on the body (white epoxy).

### This product is classified as moisture sensitive level 2A

When the bag is opened, parts required to mount within 672 hours of factory conditions  $\leq 30^{\circ}\text{C}/60\%$ , and stored at  $< 10\% \text{ RH}$ .

Devices required bake, before mounting if:

- The humidity indicator card is  $> 10\%$  when read at  $23 \pm 5^{\circ}\text{C}$
- The pack has been opened for more than 672 hours.

Baking recommended condition:  $60 \pm 5^{\circ}\text{C}$  for 20 hours.

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