

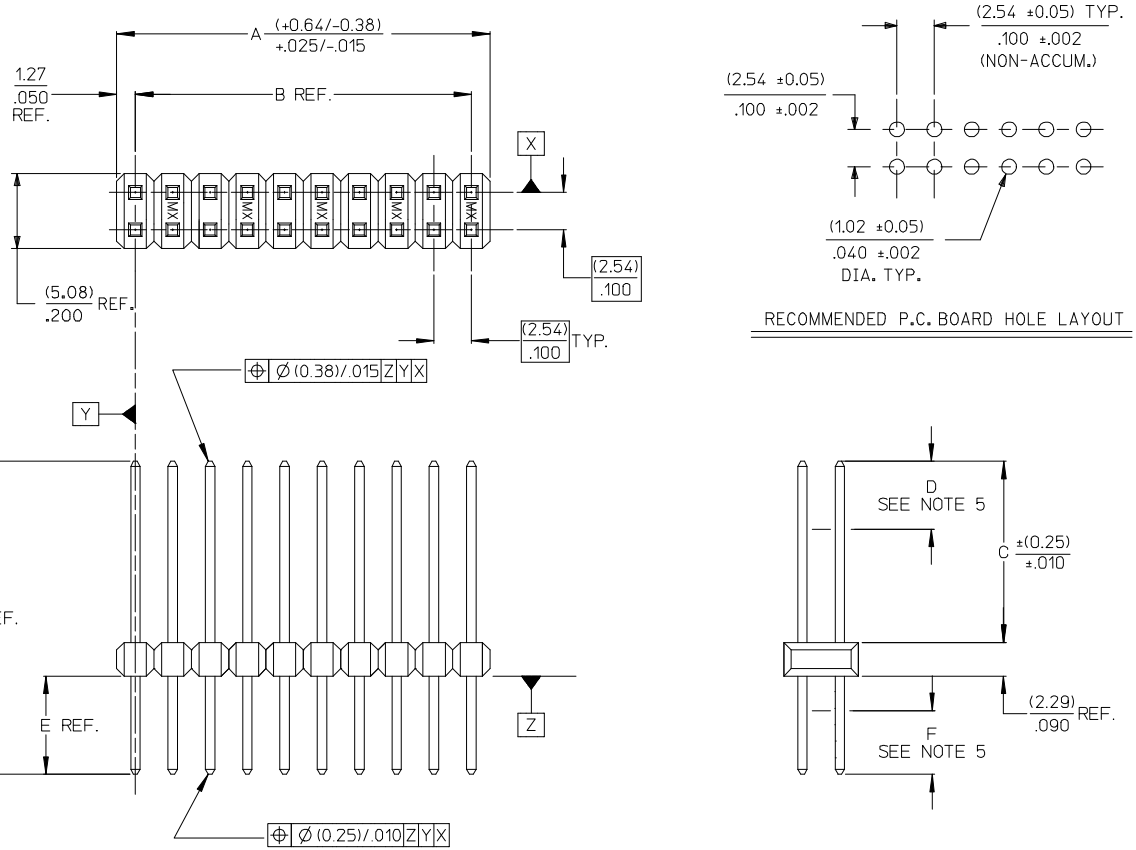
CKT. SIZE	DIM. A REF.		DIM. B REF.		
	(MM)	INCH	(MM)	INCH	
J	4	(5.08)	.200	(2.54)	.100
	6	(7.62)	.300	(5.08)	.200
	8	(10.16)	.400	(7.62)	.300
	10	(12.70)	.500	(10.16)	.400
	12	(15.24)	.600	(12.70)	.500
	14	(17.78)	.700	(15.24)	.600
I	16	(20.32)	.800	(17.78)	.700
	18	(22.86)	.900	(20.32)	.800
	20	(25.40)	1.000	(22.86)	.900
	22	(27.94)	1.100	(25.40)	1.000
	24	(30.48)	1.200	(27.94)	1.100
	26	(33.02)	1.300	(30.48)	1.200
	28	(35.56)	1.400	(33.02)	1.300
H	30	(38.10)	1.500	(35.56)	1.400
	32	(40.64)	1.600	(38.10)	1.500
	34	(43.18)	1.700	(40.64)	1.600
	36	(45.72)	1.800	(43.18)	1.700
	38	(48.26)	1.900	(45.72)	1.800
	40	(50.80)	2.000	(48.26)	1.900
G	42	(53.34)	2.100	(50.80)	2.000
	44	(55.88)	2.200	(53.34)	2.100
	46	(58.42)	2.300	(55.88)	2.200
	48	(60.96)	2.400	(58.42)	2.300
	50	(63.50)	2.500	(60.96)	2.400
	52	(66.04)	2.600	(63.50)	2.500
F	54	(68.58)	2.700	(66.04)	2.600
	56	(71.12)	2.800	(68.58)	2.700
	58	(73.66)	2.900	(71.12)	2.800
	60	(76.20)	3.000	(73.66)	2.900
	62	(78.74)	3.100	(76.20)	3.000
	64	(81.28)	3.200	(78.74)	3.100
	66	(83.82)	3.300	(81.28)	3.200
E	68	(86.36)	3.400	(83.82)	3.300
	70	(88.90)	3.500	(86.36)	3.400
	72	(91.44)	3.600	(88.90)	3.500
	74	(93.98)	3.700	(91.44)	3.600
	76	(96.52)	3.800	(93.98)	3.700
	78	(99.06)	3.900	(96.52)	3.800
D	80	(101.06)	4.000	(99.06)	3.900
	82	(104.14)	4.100	(101.06)	4.000
	84	(106.68)	4.200	(104.14)	4.100
	86	(109.22)	4.300	(106.68)	4.200
	88	(111.76)	4.400	(109.22)	4.300
	90	(114.30)	4.500	(111.76)	4.400
	92	(116.84)	4.600	(114.30)	4.500
C	94	(119.38)	4.700	(116.84)	4.600
	96	(121.92)	4.800	(119.38)	4.700
	98	(124.46)	4.900	(121.92)	4.800
	100	(127.00)	5.000	(124.46)	4.900

NOTES:

- MATERIAL:
PIN: COPPER ALLOY
WAFER: GLASS FILLED LCP (LIQUID CRYSTAL POLYMER, UL 94V-0, COLOR: BLACK).
- FINISH:
TIN = (0.00380)/.000150 MINIMUM TIN PLATE OVER (0.00127)/.000050 MINIMUM NICKEL PLATE.
15 GOLD = (0.00038)/.000015 MINIMUM GOLD PLATE IN SELECT AREA, (0.00190)/.000075 MINIMUM TIN PLATE IN SELECT AREA, OVER (0.00127)/.000050 MINIMUM NICKEL PLATE OVERALL.
30 GOLD = (0.00076)/.000030 MINIMUM GOLD PLATE IN SELECT AREA, (0.00190)/.000075 MINIMUM TIN PLATE IN SELECT AREA, OVER (0.00127)/.000050 MINIMUM NICKEL PLATE OVERALL.
GT15 = (0.00038)/.000015 MINIMUM GOLD PLATE IN SELECT AREA, (0.00254)/.000100 MINIMUM TIN PLATE IN SELECT AREA, OVER (0.00127)/.000050 MINIMUM NICKEL PLATE OVERALL.

- PRODUCT SPECIFICATION NONE
- PACKAGING INFORMATION: (UNLESS OTHERWISE NOTED IN TABLES) BULK PACK PER PK-70873-0353.
- MEASURE POINT FOR PLATING THICKNESS.
- FOR ASSEMBLIES WITH VOIDED PINS, REFER TO DRAWING NO. SDA-70280-5001-9999.
- PIN PUSHOUT FORCE 3 POUNDS MINIMUM IN EITHER DIRECTION.
- FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE IS SHOWN.
- PINS MEET SOLDERABILITY SPEC SMES-152. ABSENCE OF PLATING PERMISSIBLE AT BANDOLIER PIN FAYING SURFACE. (APPROXIMATELY (0.64)/.025 INCH LONG BY (0.15)/.006 INCH WIDE AT 2 LOCATIONS)
- PARTS CONFORM TO CLASS B OF COSMETIC SPECIFICATION PS-45499-002

* THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD PLATING.



ADD P/N 70280-1254 EC NO: UCP2008-2306 DRWN:JBELL 2008/03/31 CHKD:LSCHMIDT 2008/04/07 APPR:FSM/TH 2008/04/24	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ±--- ±--- 3 PLACES ±--- ±.005 2 PLACES ±.013 ±.01 1 PLACE ±0.25 ±--- ANGULAR ±1/2°	DIMENSION STYLE MM/IN	SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
			DRAWN BY SMR	DATE 04/19/1993	TITLE SALES ASSY-HIGH TEMP. DUAL ROW WAFER W/BREAK-OFF OPT. .025 SQ PINS	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. SEE TABLE	APPROVED BY SMR	DATE 04/19/1993	DOCUMENT NO. SDA-70280-0001-4000	SHEET NO. 1 OF 9
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

9	G6
8	G5
7	G3
6	G3
5	G3
4	G3
3	G3
2	G3
1	G6
SHT. REV.	

	13	12	11	10	9	8	7	6	5	4	3	2	1	
J	ENGINEERING NUMBER A-70280-	RELEASE FOR MANUFACTURE			E REF.	J REF.	C ±(0.25) .010			CONNECTOR END PLATING		P.C. BOARD END PLATING		FOR PACKAGING INFORMATION, SEE NOTE 4, SHEET 1 (UNLESS OTHERWISE SPECIFIED BELOW)
										TYPE	D MEAS.	TYPE	F MEAS.	
	-0439/-0448	R.F.M.			(2.72) .107	(11.10) .437	(6.10) .240			TIN	(2.54) .100	TIN	(1.27) .050	
	-0449/-0458	R.F.M.			(2.72) .107	(11.10) .437	(6.10) .240			15 GOLD	(2.54) .100	TIN	(1.27) .050	
I	-0459/-0468	R.F.M.			(2.72) .107	(11.10) .437	(6.10) .240			30 GOLD	(2.54) .100	TIN	(1.23) .048	
	-0469/-0478	R.F.M.			(2.79) .110	(13.21) .520	(8.13) .320			TIN	(4.57) .180	TIN	(1.27) .050	
	-0479/-0488	R.F.M.			(2.79) .110	(13.21) .520	(8.13) .320			15 GOLD	(4.57) .180	TIN	(1.27) .050	
H	-0489/-0498	R.F.M.			(2.79) .110	(13.21) .520	(8.13) .320			30 GOLD	(4.57) .180	TIN	(1.27) .050	
	-0499/-0508	R.F.M.			(3.94) .155	(12.32) .485	(6.10) .240			30 GOLD	(2.54) .100	TIN	(1.27) .050	

	CKTS	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	CKTS
G	82	70280-0439	A-70280-0439	70280-0449	A-70280-0449	70280-0459	A-70280-0459	70280-0469	A-70280-0469	70280-0479	A-70280-0479	70280-0489	A-70280-0489	70280-0499	A-70280-0499	70280-0509	A-70280-0509	82
	84	70280-0440	A-70280-0440	70280-0450	A-70280-0450	70280-0460	A-70280-0460	70280-0470	A-70280-0470	70280-0480	A-70280-0480	70280-0490	A-70280-0490	70280-0500	A-70280-0500	70280-0510	A-70280-0510	84
	86	70280-0441	A-70280-0441	70280-0451	A-70280-0451	70280-0461	A-70280-0461	70280-0471	A-70280-0471	70280-0481	A-70280-0481	70280-0491	A-70280-0491	70280-0501	A-70280-0501	70280-0511	A-70280-0511	86
	88	70280-0442	A-70280-0442	70280-0452	A-70280-0452	70280-0462	A-70280-0462	70280-0472	A-70280-0472	70280-0482	A-70280-0482	70280-0492	A-70280-0492	70280-0502	A-70280-0502	70280-0512	A-70280-0512	88
	90	70280-0443	A-70280-0443	70280-0453	A-70280-0453	70280-0463	A-70280-0463	70280-0473	A-70280-0473	70280-0483	A-70280-0483	70280-0493	A-70280-0493	70280-0503	A-70280-0503	70280-0513	A-70280-0513	90
	92	70280-0444	A-70280-0444	70280-0454	A-70280-0454	70280-0464	A-70280-0464	70280-0474	A-70280-0474	70280-0484	A-70280-0484	70280-0494	A-70280-0494	70280-0504	A-70280-0504	70280-0514	A-70280-0514	92
	94	70280-0445	A-70280-0445	70280-0455	A-70280-0455	70280-0465	A-70280-0465	70280-0475	A-70280-0475	70280-0485	A-70280-0485	70280-0495	A-70280-0495	70280-0505	A-70280-0505	70280-0515	A-70280-0515	94
	96	70280-0446	A-70280-0446	70280-0456	A-70280-0456	70280-0466	A-70280-0466	70280-0476	A-70280-0476	70280-0486	A-70280-0486	70280-0496	A-70280-0496	70280-0506	A-70280-0506	70280-0516	A-70280-0516	96
	98	70280-0447	A-70280-0447	70280-0457	A-70280-0457	70280-0467	A-70280-0467	70280-0477	A-70280-0477	70280-0487	A-70280-0487	70280-0497	A-70280-0497	70280-0507	A-70280-0507	70280-0517	A-70280-0517	98
	F	100	70280-0448	A-70280-0448	70280-0458	A-70280-0458	70280-0468	A-70280-0468	70280-0478	A-70280-0478	70280-0488	A-70280-0488	70280-0498	A-70280-0498	70280-0508	A-70280-0508	70280-0518	A-70280-0518

E																		
D																		
C																		
B																		
A																		

UPDATE DIMENSIONS EC NO: UCP2007-1440 DRAWN/PRI/DER 2006/12/18 CHKD:ADERR 2006/12/18 APPR:FSM TH 2007/01/10 G3 REV	QUALITY SYMBOLS 	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
				MM/IN		---	INCH		
		4 PLACES	± ---	mm	INCH	DRAWN BY	DATE		TITLE
		3 PLACES	± ---			DMORGAN	04/12/16		SALES ASSY-HIGH TEMP. DUAL ROW WAFER W/BREAK- OFF OPTION, .025 SQ PINS
2 PLACES	± ---			CHECKED BY	DATE				
1 PLACE	± ---			BBARER	04/12/16				
		ANGULAR ±1/2°		APPROVED BY	DATE				
				SMILLER	04/12/16				
				MATERIAL NO.					
				SEE CHART					
				SDA-70280-0001-4000					
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				SHEET NO.		5 OF 8			