



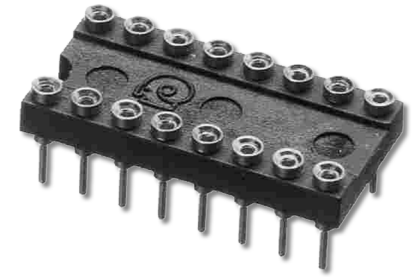
Series 513 Lo-PRO® file Socket w/Collet Contacts & Solder Pin Tails

FEATURES

- Available with Solder Pin Tails or Wire Wrap Pins
- Choose from Several Sizes and Plating Options

GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10µ [0.25µ] min. Au per MIL-G-45204 or 200µ [5.08µ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200µ [5.08µ] min. Sn per ASTM B545 Type 1 over 100µ [2.54µ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 200µ [5.08µ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200µ [5.08µ] min. Sn per ASTM B545 Type 1 –OR– 10µ [0.25µ] Au per MIL-G-45204 over 50µ [1.27µ] min. [1.27µ] Ni per SAE AMS-QQ-N-290 heavy 30µ [0.76µ]
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** 221°F [105°C] Sn & Sn/Pb plating; 257°F [125°C] Au plating
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.100-0.146 [2.54-3.71] long



ORDERING INFORMATION

XX-X 513-X XXX XX

Additional Plating

- H = Heavy Au on Collet
- T = Sn Collet/Sn Shell
- TL = Sn/Pb Collet & Shell

Plating

- 0 = Au Collet/Sn Shell
- OTL = Au Collet/Sn/Pb Shell
- 1 = Au Collet/Au Shell

Termination = Solder Pin Tail

Series

Row-to-Row Spacing (Dim. "Y")

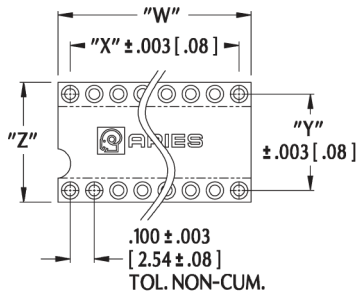
- 2 = 0.200 [5.08]
- 3 = 0.300 [7.62]
- 4 = 0.400 [10.16]
- 6 = 0.600 [15.24]
- 9 = 0.900 [22.86]

No. of Pins

(See Table)

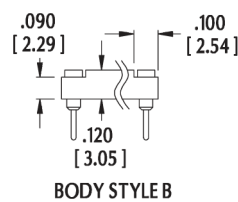
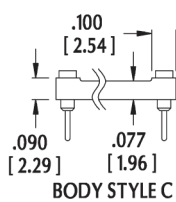
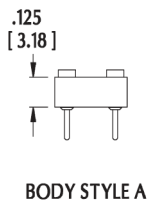
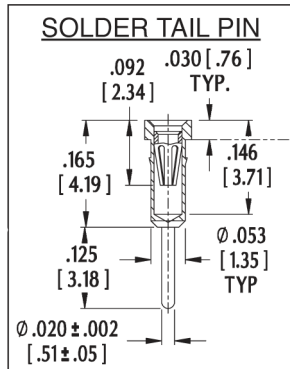
MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.030 ±0.002 [0.76 ±0.05] dia.



"W" = NO. OF PINS PER ROW x 0.100 [2.54]

"X" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]



Centers "Y"	Dim. "Z"	Body Style	Available Sizes
0.200 [5.08]	0.300 [7.62]	A	2 thru 10
0.300 [7.62]	0.400 [10.16]	C, B	2 thru 20, 22 thru 40
0.400 [10.16]	0.500 [12.70]	C	2 thru 22
0.600 [15.24]	0.700 [17.78]	C, B	2 thru 40, 42 thru 48
0.900 [22.86]	1.000 [25.40]	B	2 thru 64

ALL DIMENSIONS: INCHES [MILLIMETERS]

ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED

FOR COLLET SOCKETS WITH WIRE WRAP PINS, SEE DATA SHEETS 12012

CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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ARIES
ELECTRONICS, INC.

2609 Bartram Road • Bristol, PA 19007-6810 USA

TEL 215-781-9956 • FAX 215-781-9845

WWW.ARIESELEC.COM • INFO@ARIESELEC.COM



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Rev. 8.2
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