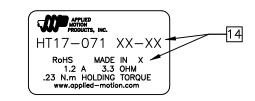
SPECIFICATIONS:				
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 54.0 G-CM <sup>2</sup> (.295 OZ-IN <sup>2</sup> ) REF			
STEP ANGLE: 1.8°	HOLDING TORQUE: 2.4KG-CM (33.3 OZ-IN)MIN 1			
STEP TO STEP ACCURACY: ±5 % 1,2	DETENT TORQUE: 72 G-CM ( 1.0 OZ-IN) MIN			
POSITIONAL ACCURACY: ±5 % 1,3				
HYSTERESIS: - %	INSULATION CLASS: B			
WINDING RESISTANCE: 3.3 OHM ±10% AT 25° 7	BEARINGS: ABEC 3 , DOUBLE SHIELDED			
WINDING INDUCTANCE: 3.6 mH ± 20%	WEIGHT: 258 G (9.1 OZ) APPROXIMATE			
PHASE VOLTAGE: 4.0 VDC	TEMP. RISE: 80°C MAX.			
PHASE CURRENT: 1.2 AMP (RATED)	OPERATING TEMP. RANGE: -10 TO 40 °C			
	STORAGE TEMP. RANGE: -40 TO 70 °C			
SHAFT RUNOUT: 0.013 T.I.R.	RELATIVE HUMIDITY RANGE: 5 TO 95 %			
RADIAL PLAY: 0.025 MAX WITH .5KG RADIAL LOAD.				
END PLAY: 0.075 MAX WITH 1.0KG AXIAL LOAD.				
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	REVISIONS				
	ECO NO.	REV	DESCRIPTION	DATE	APPROVED
	3847	Α	INITIAL RELEASE	2-16-94	X. Kordik
Ī	3930	В	CHANGE H.T. WAS: 2.6KG	4-13-96	X. Kordik
	5009	С	ADD"17HT39D"DBL SFT REQD		R. Hazelwood
ſ	5070	D	CHG HT17-071P TO 17HT39P	7/23/03	R. Hazelwood
	5235	Е	ADD EU COMPLIANCE NOTES	8/25/05	R. Hazelwood
	5251	F	TEXT CHANGED FOR CLARITY	11/22/05	R. Hazelwood
	6018	G	ADD MECH DATA	10/29/09	J Kordik
	6042	Н	REVISE ENCODER HOLES	12/23/09	J. Kordik
	6082	J	ADD ENCODER HOLES	3/3/10	
ſ					

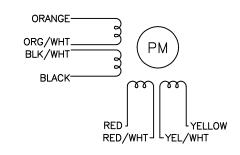
NOTES, UNLESS OTHERWISE SPECIFIED:

- 1 MEASURMENTS MADE AT RATED CURRENT IN EACH PHASE.
- BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC FOR ONE MINUTE.
- 5 LEADS: 8 ,AWG 26,7 STRAND MIN.,UL AND CSA APPROVED, UL 3265.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED ACROSS ANY WINDING.
- 8 AS MEASURED ACROSS ANY WINDING USING AN A.C. INDUCTANCE BRIDGE (1 KHz).
  9 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES; WITH MOTOR AT REST.
- 10. HIGH TORQUE MOTOR DESIGN.
- 11. ROTOR & STATOR LAMINATION MATERIAL: 0.5mm thk, SEE AMP STD SPEC #1500-062.
- 12 SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER.
- 13. THIS MOTOR TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
- 4 MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.

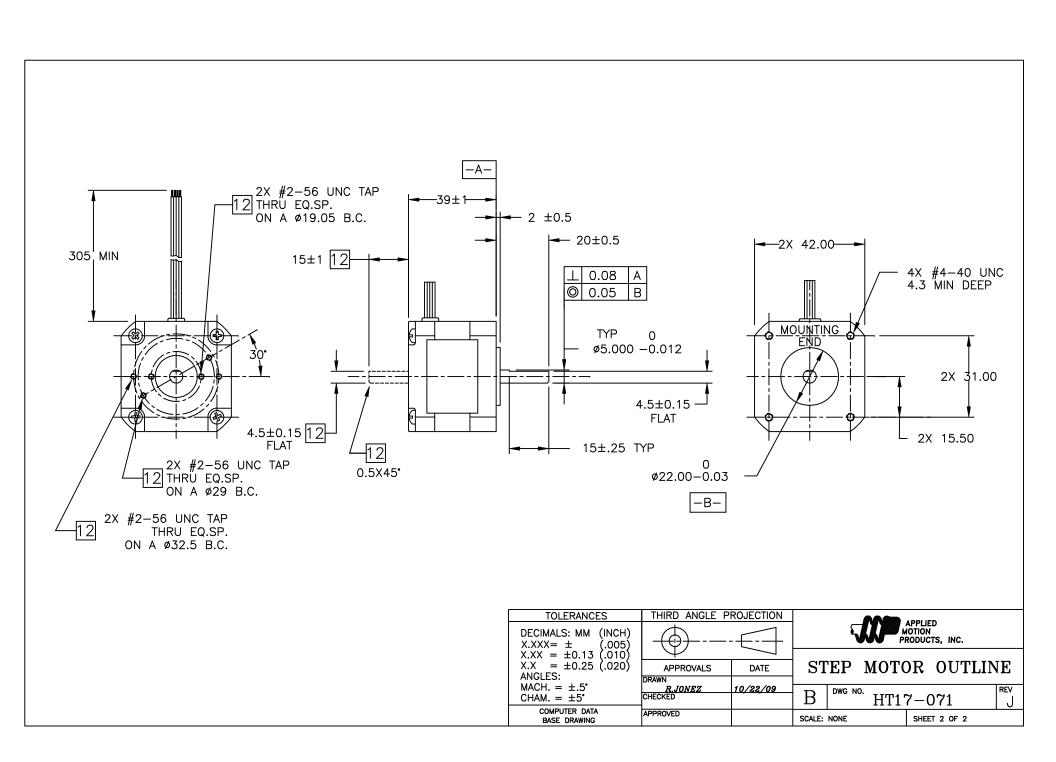


SWITCHING S	EQUENCE	FOR	CW	ROTATION
l FAC	CING MOU	INTING	END	

STEP	ORANGE	BLACK	RED	YELLOW
0	+	_	+	_
1	_	+	+	_
2	1	+	1	+
3	+		-	+
4	+	_	+	_



CONTRACT NO. CAT		APPLIED MOTION PRODUCTS, INC.			
APPROVALS D	ATE				
DRAWN R. BARRICK 1/1	1/94	STEP MOTOR OUTL		OUTLINE	
CHECKED B. Corser 2/1	16/94	$B \mid {}^{computer data} \mid {}^{bwg no.} \mid {}^{log}$			REV
APPROVED. Kordik 2/1	<sub>16/94</sub> B			HT17-071	
APPROVED Hazelwood 7/2	6/02 SCALE:	: FULL		SHEET 1 OF 2	



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