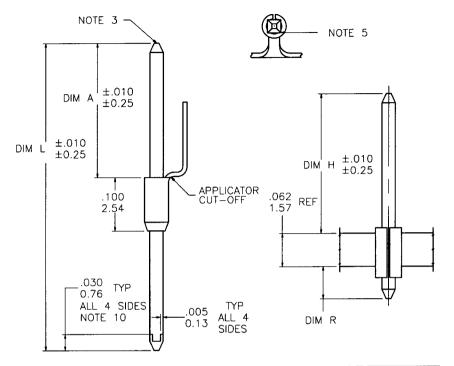


## NOTES:

- (1) MATERIAL: POST 3/4 HARD BRONZE ASTM B-159-66, FERRULE 1/2 HARD CARTRIDGE BRASS ASTM B-36-67.
- 2. CENTER LINE OF THE TERMINAL MUST BE IN THE TRUE POSITION IN RESPECT TO THE .015/.38 DIA AFTER INSERTION IN PC BOARD.
- (3) BURNISH MARKS ON PINS PERMITTED.
- 4. TWO SIDES OF LEAD-IN NOT PLATED, TYP. BOTH ENDS.
- (5) R .002/.05 MAX TYP ON WIRE WRAP PORTION OF POST.
- 6. POST TO FERRULE RETENTION 8 LBS MIN BEFORE STAKING.
- 7. POST IS BONDED TO FERRULE.
- (8) FLAT MAY GO TO .016/0.41 MAX WHEN DIM "R" IS UNDER .20/5.1
- 9. .015/.38 MAX SOLDER PERMISSIBLE ABOVE AND BELOW THE FERRULE ON THE SURFACE OF THE PIN.
- (10) SOLDER SPOTS PERMISSIBLE .030/.76 FROM END BELOW FERRULE ONLY.

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11. REFER TO BUS-24-001 FOR SUPER TIP DESIGN.



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PLATING CODE	PLATING	UNDERPLATING					
1	30u"/.76u MIN Au	50u"/1.27u MIN Ni					
2	UNASSIG	NED					
3	50u"/1.27u MIN Au	50u"/1.27u MIN Ni					
4	120u"/3.05u MIN 93/7 SnPb	50u"/1.27u MIN Ni					
5	30u"/.76u MIN GXT™	50u"/1.27u MIN Ni					
6	15u"/.38u MIN GXT ™	50u"/1.27u MIN Ni					
7	UNASSIG	NED					
8	UNASSIG	NED					
9	15u"/.38u MIN Au	50u"/1.27u MIN Ni					

mat'l. code NOTE 1						tolerances unless otherwise specified							STON		<i>-</i> // -								
ltr	ecn	no	dr	date	,		.XX ±.01/.X±.3				COPY			FCI www.fciconnect					nect.c	om			
G	REDI	RAWN	SR	7/1	1/89	linea	r [.X	.XXX ±.005/.XX±.13		±.13	proje	ection		title DEDODOCT®									
Ξ	RE	REDIM MRC 4/15/9			5/91		.xx	.XXXX ±.0020/.XXX±.051				4	7 -	-1	BERGPOST®								
J	V22	754	JWB	7/1	5/92	angle	ngles 0° ±2°				7	<u>ر</u>	7										
K	V60	743	SAR	6/19	9/96	dr	dr S. RAW			7/1	1/89	INCH/MM			product family PIN PRODUCTS code					е			
L	V71	494	HTB	10/2	4/97	engr	K.	D. PA	TEL		1/89			size	ize dwg no				_				
М	V92	858	DLW	8/30	0/99	chr	K.	K. D. PATEL		7/11/89				٨	48283		she	et					
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ACAD PDM: Rev:M

STATUS: Released

Printed: Apr 28, 2005

Γ	PRODUCT NUMBER	OVERALL	LENGTH	CONTAC	T AREA						
r		DIM L	DIM L	DIM A	DIM A	DIM H	DIM H	DIM R	DIM R	CORRESPONDING	PLATING
r		ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	P/N WITH RETENTION NICKS	CODE
r	48283-001	0.450	11.43	0.308	7.82	0.328	8.33	0.060	1.52	47310-000	4
r	48283-002	0.700	17.78	0.558	14.17	0.578	14.68	0.060	1.52	48124-000	4
T	48283-003	0.840	21.34	0.698	17.73	0.718	18.24	0.060	1.52	47312-000	4
r	48283-004	0.890	22.61	0.748	19.00	0.768	19.51	0.060	1.52	47313-000	4
l	48283-005	1.210	30.73	0.558	14.17	0.578	14.68	0.570	14.48	47314-000	4
r	48283-006	1.400	35.56	0.558	14.17	0.578	14.68	0.760	19.30	47315-000	4
r	48283-007	1.485	37.72	0.698	17.73	0.718	18.24	0.705	17.91	47316-000	4
r	48283-008	0.370	9.40	0.228	5.79	0.248	6.30	0.060	1.52	47317-000	4
r	48283-009	0.880	22.35	0.558	14.17	0.578	14.68	0.240	6.10	47318-000	4
ľ	48283-010	1.000	25.40	0.583	14.81	0.603	15.32	0.335	8.51	47319-000	4
ľ	48283-011	0.450	11.43	0.308	7.82	0.358	9.09	0.060	1.52	47330-000 & 48084-000	
r	48283-012	0.700	17.78	0.558	14.17	0.578	14.68	0.060	1.52	48032-000	11
ľ	48283-013	0.840	21.34	0.698	17.73	0.718	18.24	0.060	1.52	47332-000	1
t	48283-014			SUPERSE	ED BY 4	\$283-059					
ľ	48283-015	1.210	30.73	0.558	14.17	0.578	14.68	0.570	14.48	47334-000	1
t	48283-016	1.400	35.56	0.558	14.17	0.578	14.68	0.760	19.30	47335-000	11
ľ	48283-017	1.485	37.72	0.698	17.73	0.718	18.24	0.705	17.91	47336-000	1
t	48283-018	0.370	9.40	0.228	5.79	0.248	6.30	0.060	1.52	47337-000	1
İ	48283-019	0.880	22.35	0.558	14.17	0.578	14.68	0.240	6.10	47338-000	1
İ	48283-020	0.522	13.26	0.380	9.65	0.400	10.16	0.060	1.52	47340-000	3
İ	48283-021	0.662	16.81	0.520	13.21	0.540	13.72	0.060	1.52	47341-000	3
1	48283-022	0.772	19.61	0.380	9.65	0.400	10.16	0.320	8.13	47342-000	3
İ	48283-023	0.912	23.16	0.520	13.21	0.540	13.72	0.320	8.13	47343-000	3
I	48283-024	0.522	13.26	0.380	9.65	0.400	10.16	0.060	1.52	47344-000	4
İ	48283-025	0.662	16.81	0.520	13.21	0.540	13.72	0.060	1.52	47345-000	4
İ	48283-026	0.772	19.61	0.380	9.65	0.400	10.16	0.320	8.13	47346-000	4
Ī	48283-027	0.912	23.16	0.520	13.21	0.540	13.72	0.320	8.13	47347-000	4
Ī	48283-028	0.550	13.97	0.228	5.79	0.248	6.30	0.240	6.10	47349-000	3
	48283-029	0.463	11.76	0.323	8.20	0.343	8.71	0.058	1.47	47350-000	3
	48283-030	0.715	18.16	0.573	14.55	0.593	15.06	0.060	1.52	47351-000	3
	48283-031	0.840	21.34	0.698	17.73	0.718	18.24	0.060	1.52	47352-000	3
ľ	48283-032	0.905	22.99	0.763	19.38	0.783	19.89	0.060	1.52	47353-000	3
İ	48283-033	1.240	31.50	0.573	14.55	0.593	15.06	0.585	14.86	47354-000	3
ı	48283-034	1.430	36.32	0.573	14.55	0.593	15.06	0.775	19.69	47355-000	3
İ	48283-035	1.485	37.72	0.698	17.73	0.718	18.24	0.705	17.91	47356-000	3
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М					linea	r [.x:	.XXX ±.005/.XX±.13			proje	ection	1	BERGPOST®									
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					angle	s	0° ±2°			7	7	7										
					dr	dr S. RAMP 7/11/89 IN		LING	CH/I	им								cod	е			
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PDM: Rev:M

STATUS: Released

Printed: Apr 28, 2005

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PF	RODUCT NUMBER		LENGTH	CONTAC		DIM H	DIM H	DIM R	DIM R	CORRESPONDING	PLATING		
		DIM L	DIM L	DIM A	DIM A METRIC	ENGLISH	METRIC	ENGLISH	METRIC	P/N WITH RETENTION NICKS	CODE		
		ENGLISH	METRIC	ENGLISH	5.79	0.248	6.30	0.060	1.52	47357-000	3		
	48283-036	0.370	9.40	0.228	14.55	0.593	15.06	0.240	6.10	47358-000	3		
	48283-037	0.895	22.73	0.573		0.468	11.89	0.060	1.52	47359-000	3		
L	48283-038	0.590	14.99	0.448	11.38	0.505	12.83	0.393	9.98	47600-000	3		
L	48283-039	0.960	24.38	0.485	12.32	0.400	10.16	0.060	1.52	47762-000	3		
L	48283-040	0.522	13.26	0.380	9.65	0.603	15.32	0.335	8.51	47799-000	3		1
	48283-041	1.000	25.40	0.583	14.81	0.603	13.72	0.320	8.13	47800-000	3		
	48283-042	0.912	23.16	0.520	13.21	0.578	14.68	0.060	1.52	47804-000	3		
	48283-043	0.700	17.78	0.558	14.17			0.320	8.13	47816-000	3		
	48283-044	1.010	25.65	0.615	15.62	0.628	15.95		1.52	47824-000	4		
	48283-045	0.465	11.81	0.323	8.20	0.343	8.71	0.060	10.41	48031-000	1		
	48283-046	1.075	27.31_	0.583	14.81	0.603	15.32	0.410	10.41	48034-000	1		
	48283-047	0.732	18.59	0.240	6.10	0.260	6.60_	0.410	15.32	48033-000	1		
	48283-048	1.075	27.31	0.390	9.91	0.410	10.41	0.603		47998-000	3		
Г	48283-049	0.710	18.03	0.380	9.65	0.400	10.16	0.248	6.30 1.52	48004-000	4		
	48283-050	0.450	11.43	0.308	7.82	0.328	8.33	0.060		48035-000	1		
	48283-051	1.122	28.50	0.630	16.00	0.650	16.51	0.410	10.41	48035-000	1		
	48283-052	1.122	28.50	0.390	9.91	0.410	10.41	0.650		48008-000	3		
	48283-053	0.772	19.61	0.255	6.48	0.275	6.99	0.435	11.05	48009-000	3	1	
	48283-054	0.642	16.31	0.255	6.48	0.275	6.99	0.305	7.75	48010-000	1 1		
	48283-055	0.793	20.14_	0.651	16.54	0.671	17.04	0.060	1.52	48011-000	4	1	
	48283-056	0.640	16.26	0.500	12.70	0.520	13.21	0.058	1.47	48019-000	1	-	
	48283-057	0.572	14.53	0.250	6.35	0.270	6.86	0.240	6.10	48020-000	1	-	
T	48283-058	0.390	9.91	0.250	6.35	0.270	6.86	0.058	1.47		1	1	
$\vdash$	48283-059	0.892	22.66	0.750	19.05	0.770	19.56	0.060	1.52	48021-000	1	-	
	48283-060	0.880	22.35	0.380	9.65	0.400	10.16	0.418	10.62	48022-000	1 1	+	
H	48283-061	0.552	14.02	0.280	7.11	0.300	7.62	0.190	4.83	48028-000		-	
$\vdash$	48283-062	0.478	12.14	0.338	8.59	0.358	9.09	0.058	1.47	48042-000	1 1	4	
$\vdash$	48283-063	0.650	16.51	0.250	6.35	0.270	6.86	0.318	8.08	48087-000	1 1	-	
<b> </b> -	48283-064	0.550	13.97	0.228	5.79	0.248	6.30	0.240	6.10	48089-000	4	-	
$\vdash$	48283-065	0.960	24.38	0.380	9.65	0.400	10.16	0.498	12.65	48114-000	4	4	
+	48283-066	1.000	25.40	0.698	17.73	0.718	18.24	0.225	5.72	48122-000	4	_	
-	48283-067	1.260	32.00	0.755	19.18	0.775	19.69	0.420	10.67	48179-000	1	-	
$\vdash$	48283-068	0.368	9.35	0.228	5.79	0.248	6.30	0.058	1.47	48206-000	4	_	
-	48283-069	0.552	14.02	0.280	7.11	0.300	7.62	0.190	4.83	48267-000	4	4	
┢	48283-070	0.640	16.26	0.500	12.70	0.520	13.21	0.058	1.47	48277-000	11		
-	40200 070	0.010	1				mat'l.	code		tolerances unless CUSTOMER	// Elec	ctronics	
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PDM: Rev:M

STATUS: Released

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Printed: Apr 28, 2005

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PRODUCT NUMBER	OVERALL	LENGTH	CONTAC		504 14 7	DIM II	DIM R	DIM R	CORRESPONDING	PLATING
	DIM L	DIM L	DIM A	DIM A	DIM H	DIM H		METRIC	P/N WITH RETENTION NICKS	CODE
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH		48081-000	4
48283-071	0.895	22.73	0.573	14.55	0.593	15.06	0.240	6.10		1
48283-072	0.920	23.37	0.400	10.16	0.420	10.67	0.410	10.41	48217-000	- <u> </u> -
48283-073	0.700	17.78	0.630	16.00	0.650	16.51	0.058	1.47	48218-000	<u> </u>
48283-074	1.075	27.31	0.583	14.81	0.603	15.32	0.410	10.41	48219-000	9
	0.700	17.78	0.558	14.17	0.578	14.68	0.060	1.52	48220-000	9
48283-075		27.31	0.390	9.91	0.410	10.41	0.603	15.32	48221-000	9
48283-076	1.075			6.10	0.260	6.60	0.410	10.41	48222-000	9
48283-077	0.732	18.59	0.240		0.650	16.51	0.410	10.41	48223-000	9
48283-078	1.122	28.50	0.630	16.00			0.650	16.51	48224-000	9
48283-079	1.122	28.50	0.390	9.91	0.410	10.41			48225-000	9
48283-080	0.450	11.43	0.308	7.82	0.328	8.33	0.060	1.52		9
48283-081	0.892	22.66	0.400	10.16	0.420	10.67	0.410	10.41	48226-000	
48283-082	0.770	19.56	0.630	16.00	0.650	16.51	0.058	1.47	48227-000	9
48283-083	1.122	28.50	0.630	16.00	0.650	16.51	0.410	10.41	48228-000	4
	1.122	28.50	0.630	16.00	0.650	16.51	0.410	10.41	48265-000	3
48283-084		+=	0.573	14.55	0.593	15.06	0.240	6.10	48278-000	9
48283-085	0.895	22.73	<del> </del>		0.355	9.02	0.245	6.22	48312-000	3
48283-086	0.662	16.81	0.345	8.76			0.058	1.47	47350-000	1
48283-087	0.463	11.76	0.323	8.20	0.343	8.71	0.036	1.4/	1,000 000	

Electronics FCI www.f tolerances unless otherwise specified CUSTOMER COPY mat'l. code .XX ±.01/.X±.3 www.fciconnect.com date dr Itr ecn no .XXX ±.005/.XX±.13 projection title linear **BERGPOST®** XXXX ±.0020/.XXX±.051 0° ±2° angles product family PIN PRODUCTS size dwg no dr T. BREWBAKER 10/24/97 INCH/MM 10/24/97 10/24/97 scale sheet 48283 chr L. FYE 4 of appd L. FYE 10/24/97 revision sheet cage code 22526

ACAD PDM: Rev:M

**STATUSReleased** 

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