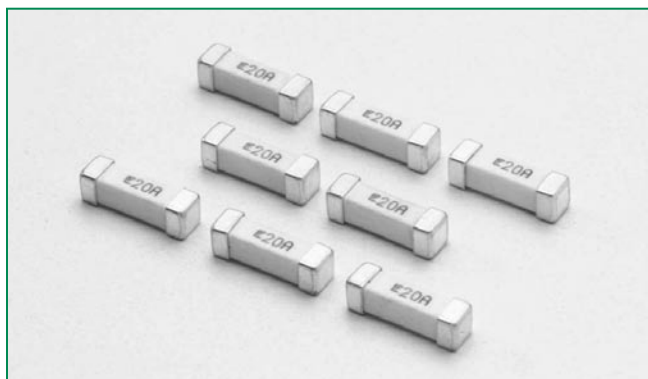


RoHS HF 456 Series Fuse



Description

The High Current NANO^{2®} Fuse is a small square surface mount fuse that is designed to support higher current requirements of various applications.

Features

- Surface mount high current fuse
- Fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly
- RoHS compliant and Halogen Free
- Available in ratings of 20 to 40 Amperes

Applications

- Voltage regulator module for PC server
- Cooling fan system for PC server
- Storage system power
- Basestation power supply
- Automotive

Agency Approvals

| AGENCY | AGENCY FILE NUMBER | AMPERE RATING |
|--------|--------------------|--------------------|
| | E10480 | 20A, 25A, 30A, 40A |
| | NBK030308-JP1021 | 20A, 25A, 30A |

Electrical Characteristics

| % of Ampere Rating | Opening Time |
|--------------------|---------------------|
| 100% | 4 hours, Minimum |
| 200% | 60 seconds, Maximum |

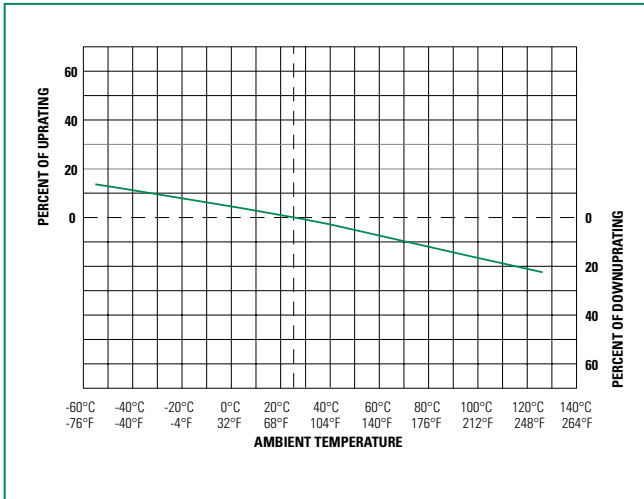
Electrical Specifications

| Ampere Rating (A) | Amp Code | Max Voltage Rating (V) | Interrupting Rating | Nominal Cold Resistance (Ohms) | Nominal Melting I ² t (A ² Sec.) | Nom Voltage Drop (mV) | Agency Approvals | |
|-------------------|----------|------------------------|--|--------------------------------|--|-----------------------|------------------|---|
| | | | | | | | | |
| 20 | 020. | 125 | 100A @125V AC 300A @ 65V AC 300A @ 100V DC 1000A @ 32V DC 500A @ 72VDC | 0.00230 | 18 | 64.7 | x | x |
| 25 | 025. | 125 | 100A @ 125V AC 300A @ 65V AC 500A @ 72VDC 1000A @ 32V DC | 0.00192 | 45 | 68.38 | x | x |
| 30 | 030. | 125 | 100A @ 125V AC 300A @ 65V AC 1000A @ 32V DC 500A @ 72VDC | 0.00132 | 81 | 69.9 | x | x |
| 40 | 040. | 60 | 600A @ 60V DC | 0.00105 | 454 | 55 | x | |

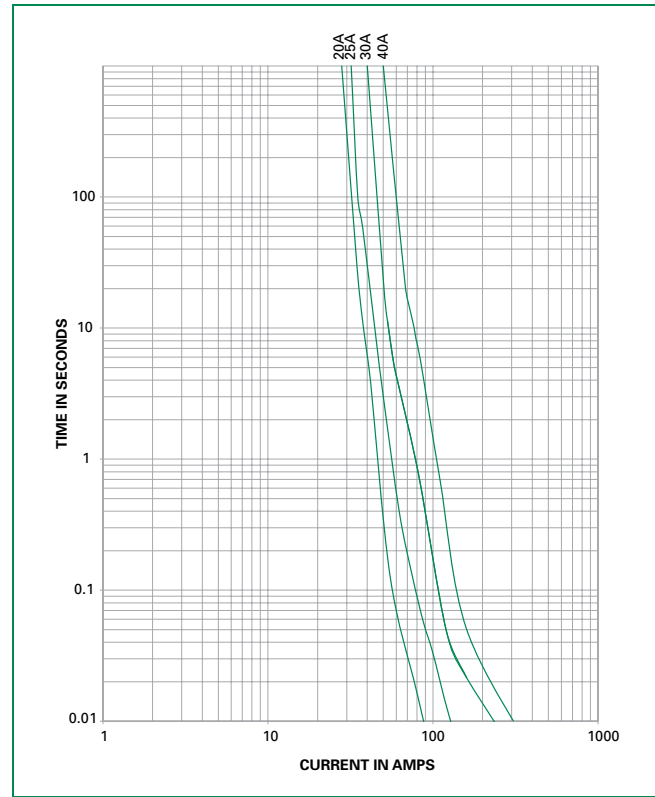
Notes:

1. Cold resistance measured at less than 10% of rated current at 23°C.
2. Agency Approval Table Key: X=Approved or Certified, P=Pending.
3. I²t values stated for 10 msec opening time.

Temperature Derating Curve

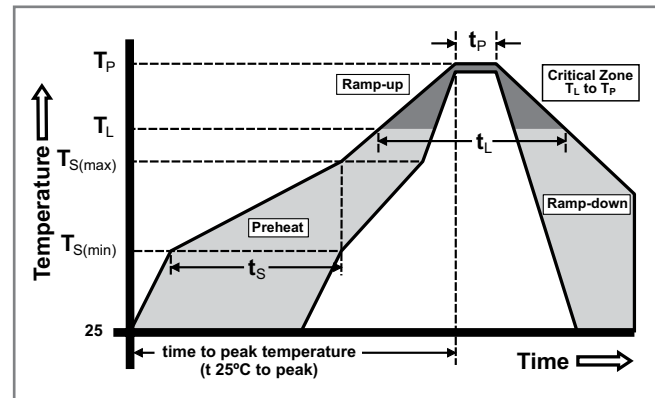


Average Time Current Curves



Soldering Parameters – Reflow Soldering

| | | |
|--|------------------------------------|-------------------------|
| Reflow Condition | | Pb – Free assembly |
| Pre Heat | - Temperature Min ($T_{s(min)}$) | 150°C |
| | - Temperature Max ($T_{s(max)}$) | 200°C |
| | - Time (Min to Max) (t_s) | 60 – 180 secs |
| Average ramp up rate (Liquidus Temp (T_L) to peak) | | 5°C/second max. |
| $T_{s(max)}$ to T_L - Ramp-up Rate | | 5°C/second max. |
| Reflow | - Temperature (T_L) (Liquidus) | 217°C |
| | - Temperature (t_L) | 60 – 150 seconds |
| Peak Temperature (T_p) | | 250 ^{+0/-5} °C |
| Time within 5°C of actual peak Temperature (t_p) | | 20 – 40 seconds |
| Ramp-down Rate | | 5°C/second max. |
| Time 25°C to peak Temperature (T_p) | | 8 minutes max. |
| Do not exceed | | 260°C |



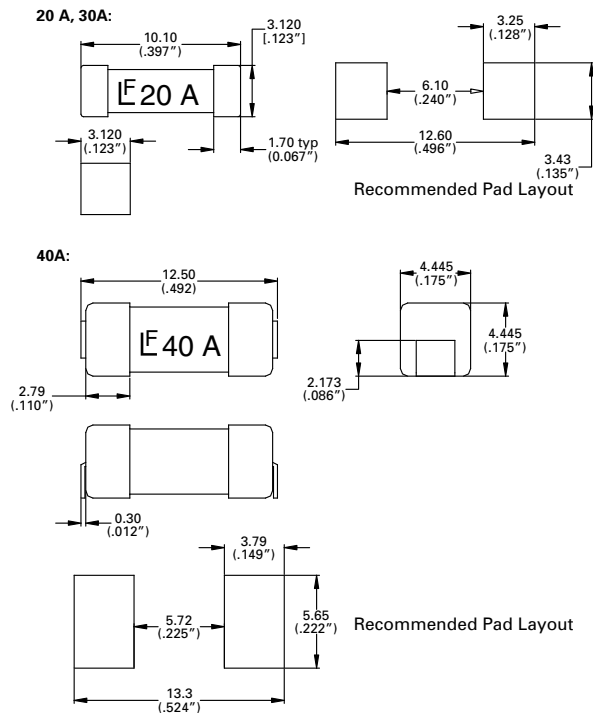
Product Characteristics

| | |
|--|--|
| Materials | Body: Ceramic Cap: Silver Plated Brass |
| Product Marking | Body: Brand Logo, Current Rating |
| Insulation Resistance | MIL-STD-202, method 302, Test Condition A (10,000 ohms, Minimum) |
| Solderability | MIL-STD-202, Method 208 |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Test Condition B (10 sec at 260°C) |
| PCB Recommendation for Thermal Management | Min. copper layer thickness = 100µm Min. copper trace width = 20A, 30 10mm (20A, 30A) / 15mm (40A) Alternate methods of thermal management may be used. In such cases, under normal operations, the maximum temperature of the fuse body should not exceed 80°C in a 25°C environment. |

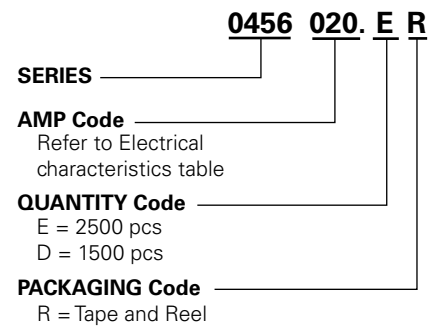
| | |
|-----------------------------------|---|
| Operating Temperature | -55°C to 125°C with proper derating |
| Thermal Shock | MIL-STD-202F, Method 107G, Test Condition B (5 cycles -65°C to 125°C) |
| Vibration | MIL-STD-202F, Method 201A (10-55 Hz) |
| Moisture Sensitivity Level | Level 1 J-STD-020C |
| Moisture Resistance | MIL-STD-202F Method 106, High Humidity (90-98%RH), Heat (65°C) |
| Salt Spray | MIL-STD-202F, Method 101D, Test Condition B |
| Mechanical Shock | MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds) |

456 Series

Dimensions



Part Numbering System



Packaging

| Rating | Packaging Option | Packaging Specification | Quantity | Quantity & Packaging Code |
|---------------|---------------------|--------------------------------|----------|---------------------------|
| 20A, 25A, 30A | 24 mm Tape and Reel | EIA RS-481-2 | 2500 | ER |
| 40A | 24 mm Tape and Reel | EIA RS-481-2 (IEC 286, part 3) | 1500 | DR |