

11"

11"

8.5"

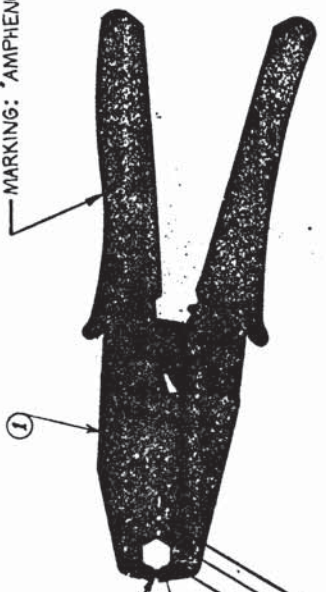
8.5"

11"

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPL
A	OFFICIAL ENG. RELEASE TO MFG.	7-22-55	35742	227-983
B	LIST OF MATERIALS ADDED DIE HANDLE REWORKED	1/25/53	34100	DR

DO NOT SCALE THIS DRAWING

MARKING: "AMPHENOL"



TONGUE AND GROOVE ALIGNMENT SYSTEM

CRIMP CAVITY 1
CRIMP CAVITY 2
CRIMP CAVITY 3

NOTE: 1. CRIMP DIE SHOWN ASSEMBLED.
2. SHIP DIES UNASSEMBLED TO FRAME. 2 FLAT HEAD SCREWS ARE SUPPLIED WITH HANDLE FOR DIE ASSEMBLY.

CAVITY WIDTH ACROSS HEX FLATS	FOR:
1 .425 ± .005	BRASS CRIMP
2 .0755 ± .0015 BOTH SIDES	PIN STRIP
3 .0755 ± .0015 BOTH SIDES	DIN CRIMP

3. PACKAGE HANDLE AND DIE SET(S) IN ONE BOX FOR SHIPPING.

MANUFACTURER:
PRESSMASTER TOOL, INC.
818 W. VANBUZAN ST., SUITE 330
CHICAGO, ILL. 60607
(312) 666-1717

227-983
DRAWING NUMBER ISSUE B

PART NO.	QTY	UNIT	DESCRIPTION	CODE	FINISH
227-987	1	1	DIE SET		
227-987	1	1	TOOL HANDLE		

DATE	TITLE	BY	CHKD	APP'D
7-22-55	COMPLETE	G. SWANSON		
7-22-55	QUICK	BB		
7-22-55	CRIMP TOOL	BB		
7-22-55	FOR 82-5509-CC	BB		

REVISION	DATE	DESCRIPTION
1	7-22-55	QUICK
2	7-22-55	CRIMP TOOL
3	7-22-55	FOR 82-5509-CC

REVISION	DATE	DESCRIPTION
1	7-22-55	QUICK
2	7-22-55	CRIMP TOOL
3	7-22-55	FOR 82-5509-CC

ALLIED
Amphenol Products
RF Connector Operations
Danbury, Conn. U.S.A.

227-983
74868 C

11"

11"

8.5"

8.5"

11"