



Lead-Free Solder Alloy

Features:

- Lowest Melting Point (217°C -218°C)
- Excellent Fatigue Resistance
- Compatible with all Flux Types
- Excellent Solder Joint Reliability

Description:

SAC305 is a lead-free alloy that contains 96.5 % tin, 3% silver, and 0.5% copper. This alloy falls under the JEIDA recommendation for lead-free soldering. When used in wave soldering, AIM's SAC305 bar solder offers far superior fluidity as compared to other alloys and makes of bar, resulting in excellent flow. AIM's SAC305 bar solder also produces less dross than other bar solder, wets well, provides superior joint strength, and offers superior copper dissolution rates. AIM's SAC305 bar solder is alloyed in the proprietary Electropure™ method that results in a low drossing, high wetting solder. The Electropure™ process reduces suspended oxides in the solder, thus reducing drossing, improving flow and reducing bridging during soldering. SAC305 may be used with most existing equipment, processes, coatings, and flux chemistries.

Temperature Requirements:

Wave soldering pot temperature of 265° -270°C (509° -518°F).
 Refer to the flux data sheet for specific pre-heat instructions.

Physical Properties:

Specific Gravity: Approx. 7.38
 Melting Temperature: 217° -218°C (423° -424°F)

Alloy Composition:

Sn: Balance	Ag: 3.0 ± 0.2	Cu: 0.5 ± 0.1
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Typical Impurity Levels:

Al: < 0.001	Sb: 0.02	Cd: < 0.001	Fe: <0.01	In: <0.01
As: < 0.01	Bi: 0.01	Zn: < 0.001	Ni: < 0.002	Pb: 0.02

Packaging:

- SAC305 is available in 1.1 kg (2.5 lb) triangular bars to easily distinguish it from traditional rectangular tin-lead bars.
- SAC305 is available in solid feeder wire diameters of 3.175 mm (.125"). Other sizes are available upon special request.
- SAC305 is also available in Glow Core, OAJ, WS482, RA and RMA cored wire on ½ lb. spools for .010 and .015 diameters, and 1lb. spools for .020, .032, .040, .050 and .062 diameters. Other diameters and spool sizes are available upon special request.

Flux Compatibility:

SAC305 bar solder is compatible with all major no-clean and water soluble electronic grade fluxes on the market today.

Cleaning:

Refer to data sheets provided by the flux manufacturer.

Handling and Storage:

- If this alloy is used in water soluble cored wire, the product will have a shelf life of 3 years. All other cored wire, solid wire, and bar solder products have an indefinite shelf life.
- Consult the MSDS for specific handling procedures.

Safety:

- Use with adequate ventilation and proper personal protective equipment.
- Refer to the accompanying MSDS for any specific emergency information.
- Do not dispose of any hazardous materials in non-approved containers.

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AIM IS ISO9001:2008 & ISO14001:2004 CERTIFIED

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