

877 Series Fuse, Lead-free 3.6 x 10 mm, Slo-Blo® Fuse







Agency Agency File Number		Ampere Range
VDE	40023242	2A – 6.3A
c FL °us	E10480	2A – 6.3A

Description

Single Pigtail Axial Lead 3.6x10mm, Slo-Blo Fuse

Features

- Designed to meet IEC 60127-3 Standard Sheet 4
- Slo-Blo, ceramic body fuse in a compact package
- Single Pigtail Axial Lead format
- Pb-free, RoHS compliant
- Available in ratings of 2 to 6.3 Amperes

Applications

This space saving fuse is ideally suited for lighting, power supply, and adapter applications.

Electrical Characteristics

% of Ampere Rating	Opening Time		
150%	60 minutes, Minimum		
210%	2 minutes, Maximum		
275%	400 ms., Min.; 10 sec. Max.		
400%	150 ms., Min.; 3 sec. Max.		
1000%	20 ms. Min.; 150 ms. Max.		

Electrical Characteristics

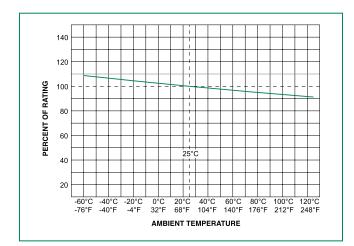
	Ampere Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Nominal Voltage Drop (mV)	Nominal Power Dissipation (mW)	Agency Approvals	
Amp Code								VDE	c 'AL ° us
002.	2.0	250	35A @ 250 V AC	0.035	24.6	82	450	Х	х
3.15	3.15	250	35A @ 250 V AC	0.020	67.6	76	690	×	х
004.	4.0	250	40A @ 250 V AC	0.0167	143.4	74	926	x	X
06.3	6.3	250	63A @ 250 V AC	0.0087	190	60	1130	Х	х

Notes:

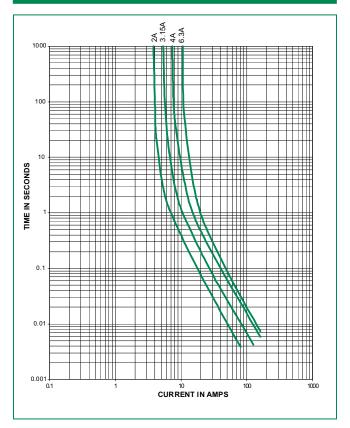
1. Cold resistance measured at less than 10% of rated current at 23°C.



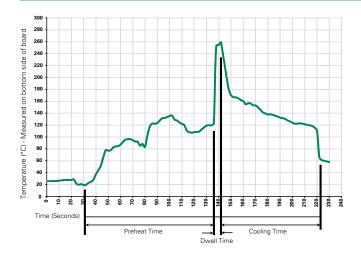
Temperature Rerating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260° C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5° C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

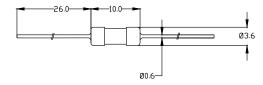


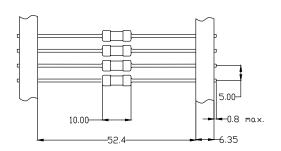
Product Characteristics

Materials	Body: Ceramic Cap: Nickel Plated Brass Tin Plated Copper	
Terminal Strength	MIL-STD-202F Method 211A, Test Condition A	
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A	
Product Marketing	Body: Brand Logo, Current Rating Characteristic "T", Agency approval marks	
Packaging	Bulk (1000 pcs/pkg) Tape & Reel (1000 pcs/reel)	

Operating Temperature	-55°C to 125°C		
Thermal Shock	MIL-STD-202F, Method 107G Test Condition B3 (5 cycles -65°C to +125°C)		
Vibration	MIL-STD-202F, Method 201A (10-55 Hz)		
Humidty	MIL-STD-202, Method 106, High Humidity (90-98%RH), Heat (65°C)		
Salt Spray	MIL-STD-202F, Method 101D, Test Condition B		

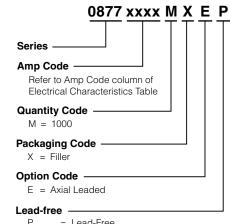
Dimensions





All dimensions in mm

Part Numbering System



= Lead-Free Others = Special Options

Please call Littelfuse for detail

Packaging

Packaging Option Packaging Specification		Quantity	Quantity & Packaging Code	Taping Width		
877 Series						
Bulk	Bulk	1000	MXE	N/A		
Tape and Reel	EIA 296	1000	MRET1	T1 = 52mm (2.062")		

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Littelfuse:

<u>0877002.MRET1P</u> <u>0877002.MXEP</u> <u>0877004.MRET1P</u> <u>0877004.MXEP</u> <u>087706.3MRET1P</u> <u>087706.3MXEP</u> <u>08773.15MRET1P</u> <u>08773.15MXEP</u>